



Seal off coolant openings with following special tools.

- Special tool 11 1 431
- Special tool 11 1 433
- Special tool 11 1 402
- Special tool 11 1 404



Connect compressed air supply to special tool 11 1 404.

Immerse cylinder head in a water bath.

Test pressure: 4.5 bar.

Check cylinder head for escaping air (cracks).

*Note:*

If necessary, soften the bath water with a cleaning agent.